

Company Profile

In the 1970's two traditional woodworking companies merged to form VHB 'Vereinigte Holzbaubetriebe' - literally translated 'United Wood Construction Companies'.

Today we are offering a wide range of products and services, providing unique solutions for high specification interiors and facade construction.



With 125 permanent staff, including 25 engineers and technicians, 12 master craftsmen and 55 skilled workers we have completed public and private projects ranging from museums, universities, hospitals, banks, airports, to school gymnasiums and conference centres.

The success of our working methods can be seen in such high profile projects like the Reichstag by Sir Norman Foster, the DG-Bank by Frank O. Gehry or the Nordic Embassies in Berlin.

For the future we plan to keep our successful approach of working with and for our clients in developing and producing new ideas.

Our services

- **Consultancy:** detailed design and planning for various materials including wood, glass and steel
- **Engineering:** including project management
- **Production:** in our own production units with modern machinery
- **Installation:** on site coordination with own craftsmen, worldwide

Our product range

- custom made interiors
- mullion-transom facades
- high security architectural elements, e.g. bullet proof windows
- shock-absorbing systems for gymnasium walls and floors



Architectural High Security Elements

for private and public buildings with need of protection



Bullet Resistance

Classifications and requirements according European Standard EN 1522 and EN 1523

Security Levels:

FB4 tested with hand gun Magnum 44

FB6 tested with rifle cal. 7,62mm

special tests with Kalashnikov, cal. 5.45mm

Burglar Resistance

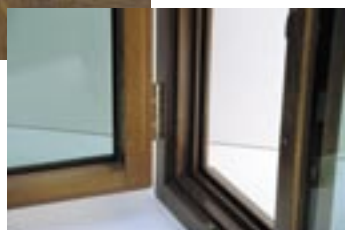
Classifications and requirements according ENV 1627, 1628, 1629

Security Levels:

WK2 5 min attack with heavy hand tools

WK3 5 min attack with heavy hand and electronic tools

WK4 10 min attack + 3 min times of recreation with heavy hand and electronic tools



available on request

- special locks for escape routes
- other woods than oak and meranti
- decorative versions for historical buildings

